

AMENDMENTS TO THE CLAIMS

1. **(Currently Amended)** A non-asbestos friction material made by molding and curing a composition comprising a fibrous base other than asbestos, a binder, a filler and an abrasive; wherein the abrasive includes zirconium silicate beads having an average particle size of 15 to 500 μm .

2. **(Cancelled)**

3. **(Original)** The non-asbestos friction material of claim 1, having a zirconium silicate bead content of 0.5 to 25 vol%, based on the overall composition.

4. **(New)** The non-asbestos friction material of claim 1, wherein the fibrous base includes metal fibers.

5. **(New)** The non-asbestos friction material of claim 1, wherein the fibrous base includes copper fibers.

6. **(New)** The non-asbestos friction material of claim 1, wherein the average particle size of the zirconium silicate beads is at least 30 μm .

7. **(New)** The non-asbestos friction material of claim 1, wherein the average particle size of the zirconium silicate beads is at least 50 μm .

8. **(New)** The non-asbestos friction material of claim 1, wherein the average particle size of the zirconium silicate beads is not more than 300 μm .

9. **(New)** The non-asbestos friction material of claim 1, wherein the average particle size of the zirconium silicate beads is not more than 150 μm .

10. **(New)** The non-asbestos friction material of claim 3, wherein the zirconium silicate bead content is at least 3 vol%, based on the overall composition.

11. **(New)** The non-asbestos friction material of claim 3, wherein the zirconium silicate bead content is not more than 15 vol%, based on the overall composition.

12. **(New)** The non-asbestos friction material of claim 3, wherein the zirconium silicate bead content is not more than 8 vol%, based on the overall composition.